Optimal Bifunctional Catalyst Problem SADCO Young Researchers Workshop

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Based on a paper by R. Jaczson

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Setting: The following chemical reaction takes place in a tubular reactor,

 $A \stackrel{1}{\iff} B \stackrel{2}{\longrightarrow} C,$

where the first reaction is reversible and the second is irreversible. The ratio of substances *A*, *B* and *C* evolves according to the current ratios and the ratio between the catalysts 1 and 2.

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Goal: Maximize the yield of substance *C* at exit, when pure substance A is fed into the reactor.

Control: We control the distribution of catalysts 1 and 2 at each point along the reactor. Thus, t being the position in the reactor,

 $u(t) = \frac{\text{amount of catalyst 1}}{\text{amount of catalyst 1} + \text{amount of catalyst 2}}.$

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Dynamics:
$$f(x, u) = \begin{pmatrix} f_1(x, u) \\ f_2(x, u) \end{pmatrix} = \begin{pmatrix} u(k_2x_2 - k_1x_1) \\ u(k_1x_1 - k_2x_2) - (1 - u)k_3x_2 \end{pmatrix};$$

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Control Constraints: $u(t) \in U \coloneqq [0,1]$ a.e. in [0,T];

State variables: $x(t) = (x_1(t), x_2(t)) =$ mole fraction of *A* and *B*;

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State Constraints: $0 \le x_i(t) \le 1$, $0 \le x_1(t) + x_2(t) \le 1$ for $i \in \{1, 2\}$ and $t \in [0, T] \longrightarrow h(x(t)) \le 0$.

Remark.

The mole fraction of *C* is $1 - x_1 - x_2$. k_i are rates of reaction. $\begin{array}{ll} \text{Minimize} & g(x(0), x(T)) & (P) \\ \text{over } x \in W^{1,1}([0,T]; \mathbb{R}^2) \text{ and } u \in \mathcal{M}([0,T]; \mathbb{R}) \text{ satisfying} \\ \begin{cases} \dot{x}(t) = f(t, x(t), u(t)) & u(t) \in U & a.e. \\ (x(0), x(T)) \in E \\ h(x(t)) \leq 0 & \forall t \in [0,T] \end{cases}$

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Note

Hypotheses of PMP are satisfied.

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Then, since terminal constraints are absent, the maximum principle is normal, i.e. $\lambda = 1$.

 $\mathcal{H}(x,p,u) = \langle p, f(x,u) \rangle = u \left[(p_2 - p_1)(k_1 x_1 - k_2 x_2) + p_2 k_3 x_2 \right] - p_2 k_3 x_2.$

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$$\implies p_1(T) = p_2(T) = -1.$$

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ANALYTICAL SOLUTION I

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$$\mathcal{H}(\bar{x}(t), p(t), \bar{u}(t)) = \max_{u \in U} \mathcal{H}(\bar{x}(t), p(t), u)$$
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IMPLIES

$$\bar{u}(t) = \arg\max_{u \in U} \left\{ -k_3 p_2(t) \bar{x}_2(t) + u \underbrace{\left[(p_2(t) - p_1(t))(k_1 \bar{x}_1(t) - k_2 \bar{x}_2(t)) + k_3 p_2(t) \bar{x}_2(t) \right]}_{=:J(t)} \right\}.$$

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Consequently,

$$J(t) < 0 \longrightarrow \bar{u}(t) = 0$$

$$J(t) > 0 \longrightarrow \bar{u}(t) = 1$$

$$J(t) = 0 \longrightarrow \text{ singular case}$$

2.
$$p(T) = (-1, -1)$$

IMPLIES

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$$J(T) = -k_3 \bar{x}_2(T) < 0 \quad \longrightarrow \quad \bar{u}(T) = 0$$

$$\mathcal{H}(\bar{x}(T), p(T), \bar{u}(T)) = k_3 \bar{x}_2(T) > 0$$

Structure of the end of optimal trajectories

 $J(\cdot)$ decreases as $t \to T$ and $\bar{u} \equiv 0$ $\bar{x}_1(\cdot)$ is constant on such a segment $\bar{x}_2(\cdot)$ decreases

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Interpretation

After some time t_0 , the reaction $A \iff B$ is stopped.

Conclusion

The solutions are bang-singular-bang or bang-bang.

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Using this and computations, we find that,

$$\bar{u}(t) = \frac{\alpha(1+\alpha)}{\beta + (1+\alpha)^2},$$

where $\alpha \coloneqq \sqrt{\frac{k_3}{k_2}}$ and $\beta \coloneqq \frac{k_1}{k_2}$.

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Obrigado!

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